



# PAPER

SAMPLE FILE



#### ■ FEATURES:

- An economic folding box board with reasonable quality.
- Good performance in folding, die cutting and scoring.
- Five ply gives even grammage distribution and good print result.
- This sample is printed on 250gsm Ningbo Fold.

NINGBO FOLD  
C1S IVORY

# NINGBO FOLD C1S IVORY

## SPECIFICATION

Basis Weight		Thickness		Stiffness ( Taber 15° mN·m (±10%)	
g/m <sup>2</sup> ±3%	24"x36" 500 (lb)	µm (±4%)	pt (±4%)	CD	MD
190	117	245	9.6	1.7	2.9
210	129	275	10.8	2.3	3.9
230	141	310	12.2	3.2	5.4
250	154	340	13.4	4.1	8.2
300	184	415	16.3	7.1	13.2
350	215	490	19.3	11.0	22.0
400	246	555	21.9	15.4	30.8

Property	Unit	Value	
PPS (Top)	µm	≤ 2.2	
Moisture	%	6 ± 1.5	
Brightness (Top)	%	82 ± 2	
75°Gloss(Top)	%	≥ 40	
IGT Blister(Top)	m/s	≥ 1.0	
COBB Test(60s) (Top/Back)	g/m <sup>2</sup>	≤ 50	Test condition (ISO): temp 23 ± 1°C, relative humidity 50 ± 2%
PLY Bonding	J/m <sup>2</sup>	≥ 130	



### Key Applications :

Food and beverages、 Household appliances、 CD/Floppy covers、 Paper handbag、 Clothes tags.

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Tel: 86-574-86989999 Fax: 86-574-86989898

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