



# AC microLine® 1500

DOUBLE-SIDE BATCH PROCESSING MACHINE













# THREE PROCESSES - ONE MACHINE

- Designed for high-precision series processing of work pieces
- Suited for fine grinding, lapping and polishing
- Optimum surface quality, flatness, thickness tolerance and plane parallelism with tightest tolerances on the work piece

### TOP-OPTIONS FOR EVERY APPLICATION



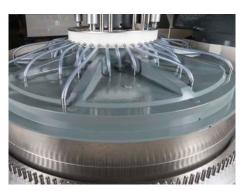


#### HIGHLIGHTS AC microLine® 1500

- Fast and ergonomic loading and unloading
- Upper working wheel can swivel out for total access to the process area
- Extreme temperature stabilization over the tool surface
- User friendly, intuitive operation
- Excellent machining results and precision
- Low operating costs
- Individual process development
- Easy to maintain
- High-precise non-contact measuring control
- Powerful drive technology
- High-precise pneumatic load system
- High production reliability
- Stable cast iron base frame
- Siemens PLC Control and Siemens KP1200 Comfort Panel
- Remote maintenance solution RangeCare® via mobile communications or VPN



Integrated machine pan rinsing



Individual adjustable process media distribution



Contactless measuring control for highest switch-off accuracy

TECHNICAL DATA	AC microLine® 1500	
VERSION	F	L, P
Wheel diameter [mm]	1500	1535 / 1538
Ring width [mm]	465	500 / 503
Max. load pressure [daN]	1800 / 3000	1800
Upper/lower drive power [kW]	24 / 36	18
Upper/lower drive speed [rpm]	110 / 136	60
Center drive power [kW]	6	4
Center drive speed [rpm]	90	60
Outer drive power [kW]	./.	4
Outer drive speed [rpm]	./.	10
Working wheel cooling	wheel cooling	wheel cooling
Machine dimensions [H×W×D] [mm]	2350×3100×2800	2350×3100×2800
Machine weight without switch cabinet [kg]	8200	8200
Max. work piece thickness [mm]	100	100
Max. work piece diameter [mm]	500	500

### **GET IN TOUCH WITH US TODAY**

TOGETHER WE WILL FIND A SOLUTION FOR YOUR REQUIREMENTS

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WE RESERVE THE RIGHT FOR TECHNICAL CHANGES!