REVOLUTIONIZE YOUR END-OF-LINE [PACKAGING]
PERFORMANCE



NONSTOP RESPONSIBLE NONSTOP RELIABLE NONSTOP INTELLIGENT NONSTOP PROGRESSIVE

Automatic Strapping Machine (MP-6 T)
Fully Automatic Strapping Machine (MP-6 B/R)



Building Materials & Containers, Newspapers & Print Media, Mail Order & Logistics, Food & Beverage, Corrugated Cardboard & Paper



SoniXs Sealing Unit | Standard-6





Space-saving design







## CROSS-INDUSTRY STRAPPING MACHINE

The SoniXs MP-6 automatic strapping machine features a space-saving, easy-access design. Strap coils can be inserted from the front or side, allowing the machine to be used even in confined spaces.

Meeting a variety of industry needs, the SoniXs MP-6 is available in different versions: as a table model for manual package placement, with rollers for fully automatic transport of heavy loads, or with driven conveyor belts for fully automated operation. The table model can also be equipped with an optional narrow sealing unit for thin products.

Table version [T] Belts Version [B] Rollers version [R]

TECHNICAL DATA	STANDARD FEATURES
Performance: (using 5 mm strap) [T] up to 58 cycles/minute	SoniXs Utrasonic sealing unit in standard-6 version
[B] up to 35 cycles/minute [R] up to 35 cycles/minute	Easy accessibility and tool-free disassembly of strap path components
Frame Size: (WxH) [T] 500 x 400 mm 600 x 600 mm	Stepless turnable operation panel for many-sided
800 x 400 mm 800 x 600 mm 800 x 800 mm 1,000 x 800 mm	Adjustable strap tension via potentiometer
1,250 x 600 mm 1,250 x 1,000 mm 1,650 x 600 mm	Programmable strap tension value
[B] & [R] 600 x 600 mm 800 x 600 mm 1,000 x 800 mm	Strap coil changeable from the front and the side
	Automatic strap threading system
Straps: PP straps: Width: 5 – 12 mm Thickness: 0.4 – 0.63 mm	Strap end detection with ejection of remaining strap
Strap Coil Dispenser:	Automatic strap loop ejection
Core diameter: 200 mm Core width: 190 mm	Extremely low energy consumption
Electricity: Voltage: 110 – 240 V, 50 / 60 Hz, 1L+N+PE	Stand-by mode
(others on request) Power consumption: approx. 0,2 kW	4 castors, 2 of them lockable
Weight: (without options   at frame size 600 x 600 mm) [T] 190 kg	CE marking inclusive conformity declaration
[B] 260 kg [R] 260 kg	[T] Soft strapping selectable for sensitive packages
	<ul> <li>[B] &amp; [R]</li> <li>Easy operation over digital display in the control panel</li> <li>Hinged transporting systems for easy accessibility</li> <li>Potential-free contacts to upstream and downstream machines</li> <li>Signal-regulated conveying speed from 0 - 1m/sec.</li> <li>Parameter control panel for setting strapping parameters</li> <li>Selector switch for single, double or multiple strapping</li> </ul>

## **OPTIONS** DIMENSIONS / WORKING WIDTH MACHINE (in mm) Pneumatical hold-down device -----Automatic adjustment of the strap tension by package height detection -----Signal light (LED) -----4 swivel castors, 2 with brakes -----Signal exchange via 16 pol contact plug to integrate into fully automatic production line -----Table extension (only for T- and B-Version) Table version [T] -----Low strap indication with signal in the control panel -----Lowering chassis H = 730 - 835 mm to the front and rear, or outwards -----Increased working height 920 - 1,025 mm -----[T] · Balls or rollers in the table plate · Manual strapping release via additional fixed or flexible foot pedal · Automatic strapping release via ball switch or light sensor Sealing unit for narrow products -----[B] & [R] · Safety pop-up rollers in the infeed and outfeed · Product cover identification device Brush guide for proper strap positioning Lateral product guiding · Emergency-Stop Interface · Light barrier for pile-up monitoring · Light barrier for start/stop CONTACT US FOR A PERFORMANCE CONSULTATION! mosca.com

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