

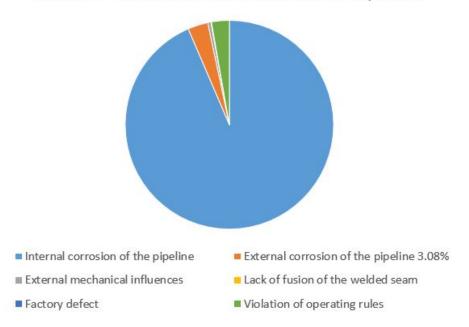
# RESTORING THE CARRYING CAPACITY OF A PIPELINE DEFECTIVE SECTION USING FIBERGLASS COMPOSITE COUPLINGS





## MORE THAN 10,000 ACCIDENTS ARE BEING RECORDED IN THE INDUSTRIAL OIL PIPELINES ANNUALLY!!!

Causes of Accidents in the Industrial Oil Pipelines



2011	2012	2013	2014
7671	7338	6495	5797
3776	3712	3373	3114
15	5	10	1
872	963	738	635
98	877	775	615
278	633	1067	1132
18	20	19	10
	7671 3776 15 872 98 278	7671 7338 3776 3712 15 5 872 963 98 877 278 633	7671     7338     6495       3776     3712     3373       15     5     10       872     963     738       98     877     775       278     633     1067



**ENVIRONMENTAL DAMAGE** 

**ECONOMIC DAMAGE** 

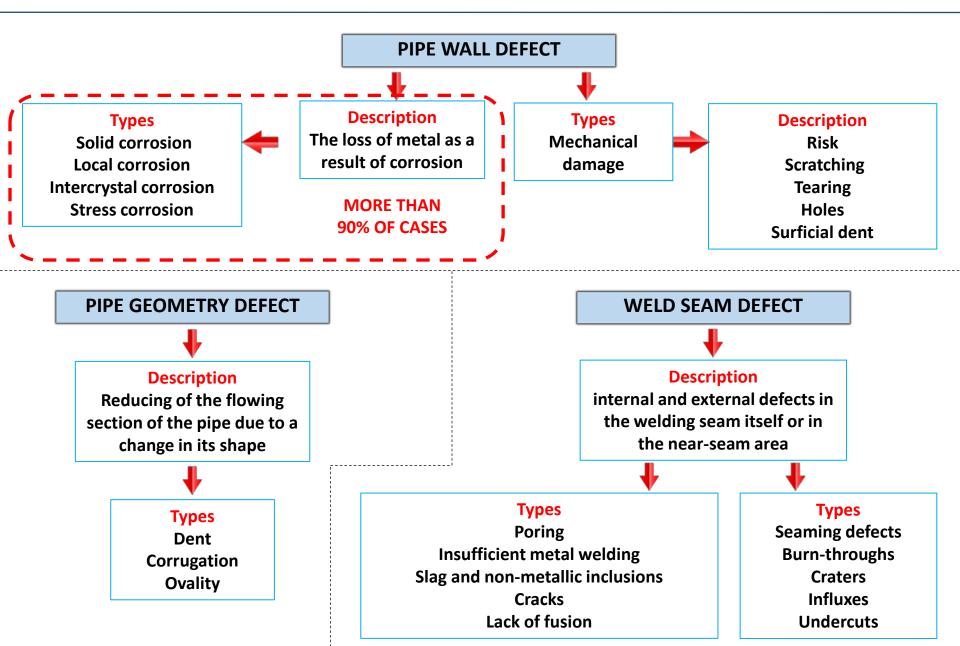
INJURY AND MORTALITY

According to the Ugra Nature Protection Supervision Organ data, in the first half of 2020. 155 accidents occurred on the oil pipelines of SamotlorNefteGaz JSC (Rosneft) in the Khanty-Mansi Autonomous Region, and the total volume of hydrocarbons leaking from the broken pipes amounted has reached up to 53 tons. \*

<sup>\*</sup> Information taken from open sources

### **Problem: types of defects**





### **Existing Ways to Repair Pipeline Defects**



#### INSET A NON-DEFECTIVE COIL, REPLACING A DEFECTIVE SECTION OF THE PIPELINE



**Current/Capital Repairs** 



Advantages: - 1

- Advantages: - 100% guarantee for the bearing capacity of the pipeline as per standard in accordance with the standards

Disadvantages: - Requires "thermal" work equipment

- -Requires complete emptying of the repaired area
- Requires heavy-duty repairs involving heavy equipment
  - High price
- The same pipeline resistance to corrosion and chemicals

#### PLANT A PATCH, INSTALLATION OF CHOPS



**Emergency Repairs** 



Advantages:- quick installation

Disadvantages: - Requires "thermal" work equipment -Requires emptying

- Low resistance to corrosion and chemicals
  - Not guaranteeing the bearing capacity of the pipeline

### INSTALLATION OF WELDED STEEL CLUTCH



Emergency/current Repair of Non-accidental Defects



Advantages: -Guaranteed bearing capacity of the pipeline -Installation without emptying the pipeline section - Installation under the pressure of the transported liquid or gas

Disadvantages: -Requires "thermal" work equipment

- -Requires heavy-duty repairs involving heavy equipment
- The same pipeline resistance to corrosion and chemicals

### THE INDEX OF SEALED METAL COUPLINGS Composite Technology



Emergency/Current Repair (not) End-to-end Defects

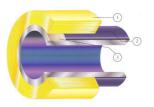


Advantages: - Guaranteed bearing capacity of the pipeline - Installation without emptying the pipeline section - Installation under the pressure of the transported liquid or gas

Disadvantages: -Requires "thermal" work equipment

- -Requires heavy-duty repairs involving heavy equipment Requires additional personnel
  - -high price
- The same pipeline resistance to corrosion and chemicals

### INSTALLATION OF COMPOSITE BANDAGES



Emergency/Current Repair of Non-accidental Defects



Advantages: - Fast installation and no "thermal" working equipment required, as installation is carried out under the pressure of the transported liquid or gas -High resistance to corrosion -Light weight -Durability

Disadvantages:- relative strength- high pricesusceptibility to cracking and delamination



### Fiberglass Repair Clamp

FOR REPAIR AND RESTORATION OF THE LOADING CAPACITY OF THE PIPELINE





Competitive advantages of fiberglass composite fittings compared to metallic couplings :





CHEMICAL AND ATMOSPHERIC RESISTANCE retention of strength up to 30 years



STRENGTH AND RIGIDITY

volume-reinforced fiberglass frame



LOW WEIGHT

3 times lighter than steel



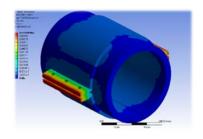
MANUFACTURABILITY, EASE OF INSTALLATION

No need for "thermal" work equipment
No heavy equipment required
Up to 2.3 enciplists are required for the

Up to 2-3 specialists are required for the installation of half couplings

In 2020, the research and development of fiberglass composite couplings production technology is carried out

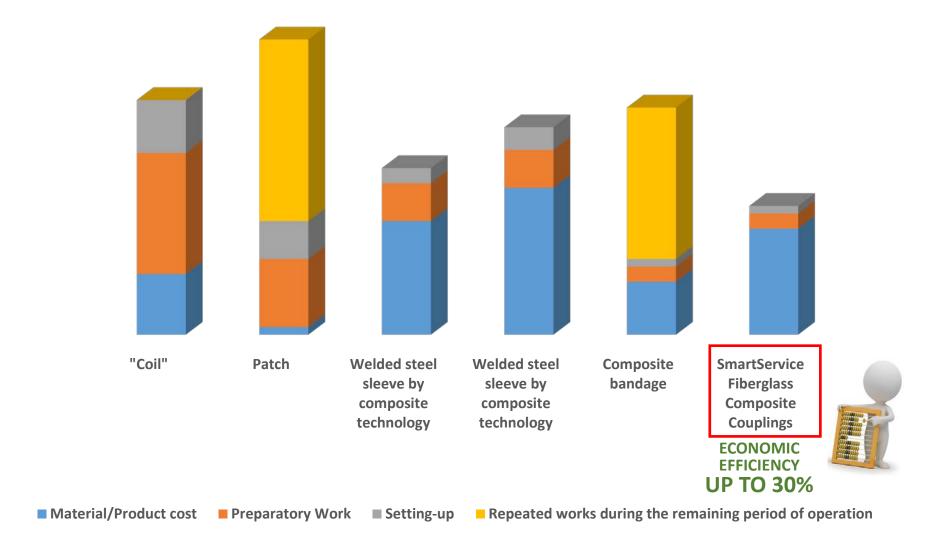






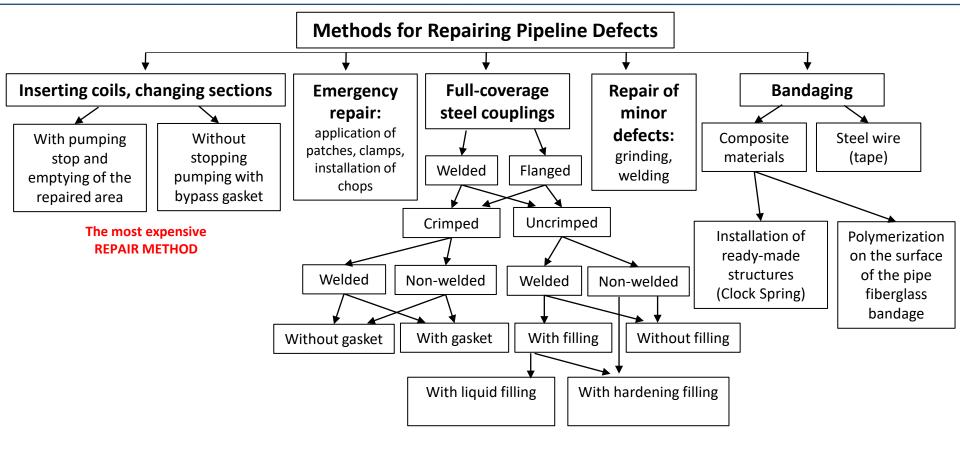


### **Economic efficiency of the pipeline repair**



### **Methods for Repairing Pipeline Defects**







**EXAMPLE** 

### RD 153-39.4-067-04

Methods for repairing defective sections of existing oil main pipelines

**Repair Structures** 

**Temporary** 

**Permanent** 

(up to the current repairs) (for the entire service life of the pipeline)



### **RUSSIAN MARKET (STAGE 1)**









ROADMAP ON SUPPLIES OF FIBERGLASS COMPOSITE COUPLINGS TO OIL AND GAS ORGANIZATIONS AND COMPANIES OF THE RUSSIAN FEDERATION

3-6 months after launching the project

**Direction of technical** and commercial proposals



**Delivery of fiberglass** composite couplings for conducting industrial test experience



Certification and inclusion of products in the procurement list



**Delivery of fiberglass** composite couplings according to tender procedures

**INTERNATIONAL MARKET (STAGE 2)** 











**PetroChina** 

ROADMAP ON SUPPLIES OF FIBERGLASS COMPOSITE COUPLINGS TO OIL AND GAS ORGANIZATIONS AND COMPANIES OF FOREIGN COMPANIES

Carrying out tests and obtaining a certificate of the European countries, and other countries where companies are located



Validation of fiberglass composite couplings, experimental testing



**Delivery of fiberglass** composite couplings in accordance with export contracts

### **About SmartService LLC; Stages of Development**



