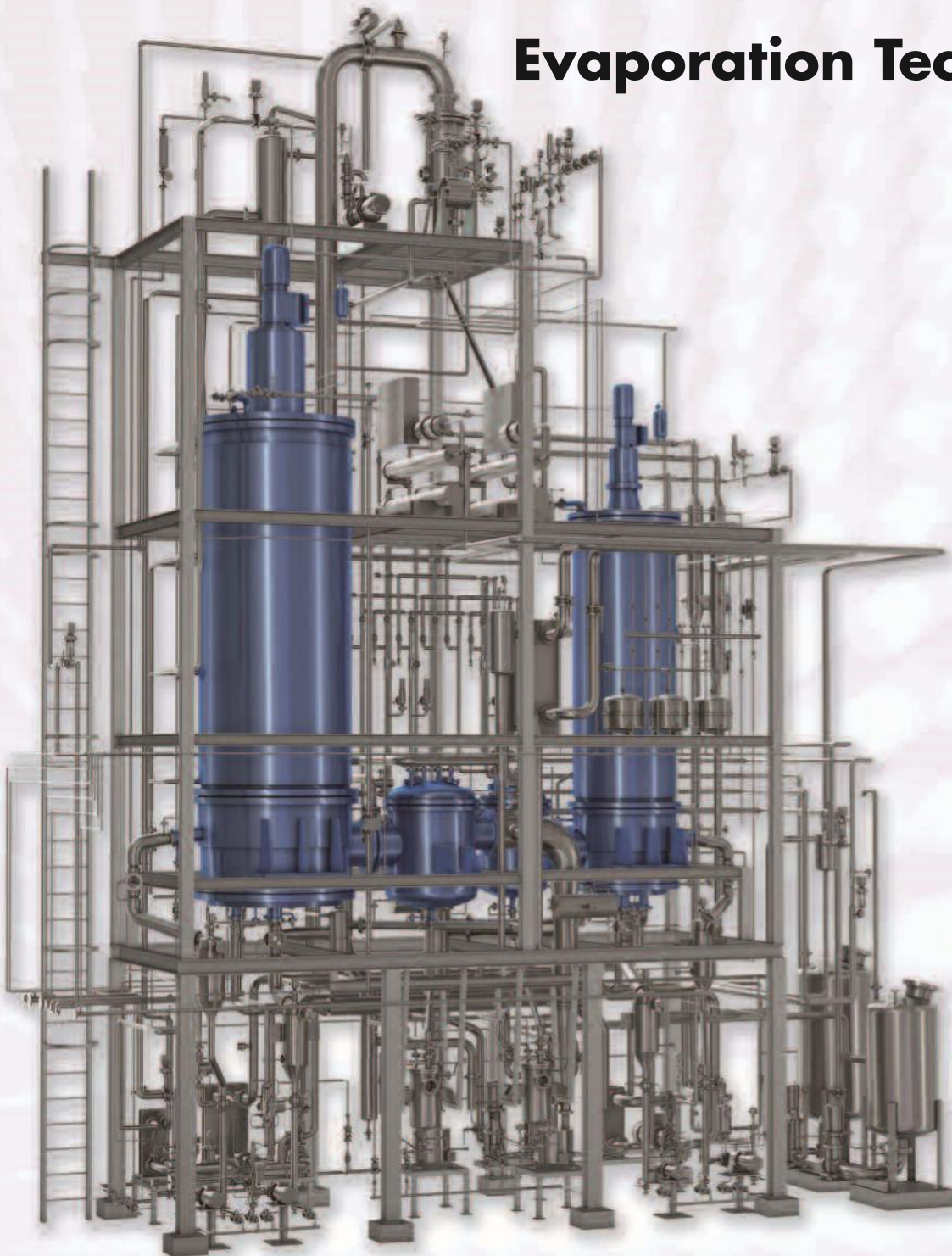


Buss-SMS-Canzler

Evaporation Technology



We live process engineering
and special manufacturing

SMS



Buss-SMS-Canzler

Buss-SMS-Canzler

Core Competence Evaporation

Buss-SMS-Canzler is a leading international supplier of thermal separation solutions for difficult products and mixtures. We are the world's leading supplier of thin film evaporation technology. We develop and manufacture machines and plants for drying, evaporation, processing of highly viscous materials and membrane filtration. Our experience and our test centre in Pratteln with its 20 pilot plants allow us to develop customer specific process solutions by applying tailor-made equipment and complete systems. We work world-

wide for renowned companies in industries such as plastics, fibres, polymers, specialty chemicals, agrochemicals, oleo- and petrochemicals, fine and basic chemicals, biochemicals, food and pharmaceuticals as well as environmental and energy solutions.

Buss-SMS-Canzler partners you as consultant, designer and manufacturer through all project stages: from process layout, engineering, mechanical design, manufacturing and documentation to installation, start-up and after sales service.

For future product changes or changing process requirements we assist you with our expertise and innovation, always keeping the costs in sight.

Over 8.000 references in more than 50 countries

For more than five decades we have consistently expanded our leadership in the area of evaporation technology. Samesreuther & Co. GmbH, founded in 1919, began specializing in thermal separation technology in the 1950s and then merged with Müller-Schuss GmbH in 1964 to form the company SMS. In 1972, SMS was acquired by Luwa AG, Zurich, changing the name to Luwa-SMS GmbH. In 1983, Buss AG took over the thermal separation technology of Luwa AG. In 2003, Buss-SMS took over the process technology of Canzler GmbH, thus combining step-by-step complementary strengths with the target to remain a knowledgeable and reliable partner for your future process challenges.



Thin film evaporator in our test facility

| | | Natural Circulation Evaporator | Forced Circulation Evaporator | Rising Film Evaporator | Falling Film Evaporator |
|--|--------------------------|--------------------------------|-------------------------------|------------------------|-------------------------|
| Typical evaporator and process properties | Residence time | long | long | medium | short |
| | Process pressure drop | medium | medium | medium | low |
| | Hydraulic head | high | high | medium | none |
| | Liquid hold-up, process | high | high | medium | low |
| | Product recirculation | by density difference | by pump | none | by pump (none) |
| | Liquid or film velocity | low/medium | high | low / medium | medium |
| | Product film | filled tubes, 2-phases | filled tubes | filled tubes, 2-phases | thin, by gravity |
| | Heating Temp. difference | medium | small | medium / large | small |
| Product properties | Viscous | low | low / medium | medium | medium |
| | Heat sensitive | fairly suited | fairly suited | fairly suited | suited |
| | Fouling | vulnerable | little | little /medium | vulnerable |
| | Solids in product | suited | well suited | fairly suited | fairly suited |
| | Foaming | fairly suited | fairly suited | suited | suited |

Static evaporation equipment

Evaporation Technology

Higher efficiency with optimised process stages

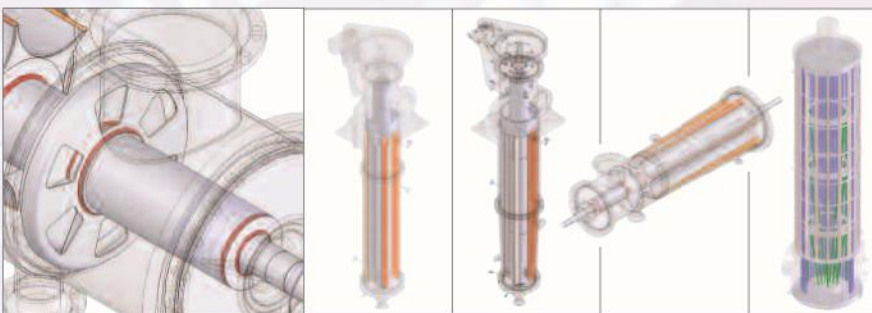
Optimising processes and costs of your production plant means perfect tuning of all components. According to your specific requirements, we design and build complete single or multi-stage plants in various kinds of configurations, including thin film evaporators, short path evaporators and complete distillation column systems.

Depending on the requirements, static evaporators may be used in upstream stages of thin film and short path evaporation systems. Falling film evaporators, forced circulation evaporators, natural circulation evaporators or rising film evaporators can significantly improve the efficiency of your complete system.

If necessary, the vapour stream generated from the thin film evaporation stage can be separated in distillation columns.

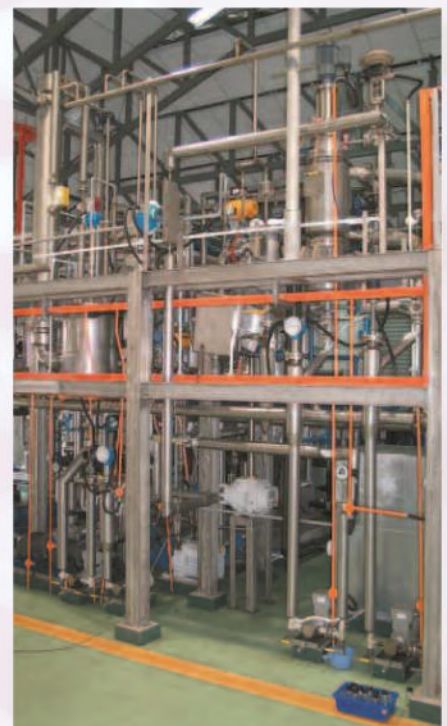


Multi-stage falling film evaporation plant for miscella distillation



| | | Thin Film Evaporator (TFE) | TFE KV conical, vertical | TFE KH conical, horizontal | Short Path Evaporator (SPE) |
|--|-------------------------|----------------------------|-----------------------------|-------------------------------|--------------------------------|
| Typical evaporator and process properties | Residence time | short | short | short / medium | short |
| | Process pressure drop | low | low | low | very low |
| | Hydraulic head | none | none | none | none |
| | Liquid hold-up, process | low | low | low | low |
| | Product recirculation | none | none | none | none |
| | Liquid or film velocity | medium | medium | medium | medium |
| | Product film | thin, wiped | thin, wiped | thin, wiped | thin, wiped |
| Heating Temp. difference | large | large | large | large | |
| Product properties | Viscous | medium / high | medium / high | medium / high | medium / high |
| | Heat sensitive | well suited | well suited | well suited | best suited |
| | Fouling | suited | suited | suited | suited |
| | Solids in product | well suited | well suited | well suited | suited |
| Foaming | suited | suited | suited | poorly suited | |

Thin film and short path evaporators



Pilot plant for methyl ester evaporation