

## LAY Series

## **Magnetic Gripper for Automation**

The "LAY" signifies Linear Array: designed for applications where stability and power are important. Ideal for long cylinders, tubing and rough surface finishes, the multiple magnetic fields in LAY units ensure strong holding forces also on thin material. Each unit comes with replaceable pole shoes for improved on-site serviceability.



LAY70x3





## **Application**

- Perfect for round and / or flat workpieces
- Best magnetic forces for thin and thick sheet thicknesses, but also for rough surfaces
- For workpieces with irregular surfaces
- Suitable for automations, lifting operations, robotics technology, welding and clamping technology

## **Features**

- Exchangeable pole shoes can be used universally
- Very strong adhesive forces on rough surfaces (air gap)
- Very low residual magnetism
- Quick switching by pressured air 6 8 bar

| Technical data | Hold<br>surface [L x W] | Load<br>SWL 4:1 | Min. thickness | ● Load<br>SWL 4:1 | Weight | No.   |
|----------------|-------------------------|-----------------|----------------|-------------------|--------|-------|
|                | [mm]                    | Fh [kg]         | [mm]           | Fh [kg]           | [kg]   |       |
| LAY20x4        | 97 x 32                 | 32              | 9,5            | 15                | 1,2    | 66532 |
| LAY50x2        | 119 x 72                | 125             | 12,7           | 50                | 4,8    | 66907 |
| LAY50x3        | 166 x 72                | 187             | 12,7           | 70                | 8,3    | 66908 |
| LAY50x4        | 223 x 72                | 260             | 12,7           | 100               | 13,6   | 68293 |
| LAY70x2        | 177 x 96                | 240             | 19,1           | 90                | 12,1   | 67794 |
| LAY70x3        | 255 x 98                | 326             | 19,1           | 120               | 16,3   | 72036 |
| LAY70x4        | 336 x 98                | 443             | 19,1           | 200               | 23,2   | 66898 |