#### Construction:

Frame : 64 x 81mm

Sash : 64 x 107mm, multi laminated wood, joined on length. Any shape and

size is possible.

#### Material:

Spruce, Pine, Meranti, Oak.

# **Acoustic insulation:**

Acoustic insulation 30-42dB (depending on the selected glazing or panel unit)

## Thermal transittance for IV68 profile:

 $U_{d Standard glazing} = 1,28 \text{ W/m}^2\text{K}$ 

 $U_{d Standard panel 33\%} = 1,28 \text{ W/m}^2 \text{K}$ 

 $U_{d \text{ Large } glazing} = 1,34 \text{ W/m}^2\text{K}$ 

 $U_{d \text{ Large panel } 33\%} = 1,35 \text{ W/m}^2 \text{K}$ 

### Glazing

Glazing:: 6 float/16 Ar w.e. / 6 lowe;  $U_g = 1.1 \text{ W/m}^2\text{K}$ 

Panel: Spruce insulated panel: Up= 1,36

W/ m<sup>2</sup>K Hardware:

Standard hardware Roto DoorSafe with 5 locking points and Simonswerk Baka hinges.

Optional fittings with extra safety class:

RC1, RC2 or RC3

### Colour:

Any kind of colour from RAL chart is avalible, also a set of transparent colours from Remmers.



# Seals:

We use 2 seals as standard for this system availble in different colors.

### Silicone:

Silicone colour matching wood colour: white, transparent or brown

## **Handles:**

Standard handles are the one's from Hoppe in colors white, brown, silver, bronze or gold.

Thermal conductivity values are calculated in accordance with SR EN ISO 10 077-1 / 10 077-2 and measurements are made on the following dimensions:

Standard : 1000 x 2100 mm Large (2 wings) : 1800 x 2100mm

Uf softwood  $(0,11 \text{ W/m}^2\text{K}) = 1,36 \text{ W/m}^2\text{K}$ 

Uf soft/hardwood (0,13 W/m $^2$ K) = 1,53 W/m $^2$ K

Uf hardwood  $(0.18 \text{ W/m}^2\text{K}) = 1.88 \text{ W/m}^2\text{K}$