

TUBE-TO-TUBESHEET WELD HEADS



RBK 38 S

With tube-to-tubesheet weld heads, it is possible to achieve consistently high-quality, reproducible welding of tubes to tubesheets, with or without additional wire. The tubes to be welded can be flush with the tubesheet, offset, protruding or behind the tubesheet.

The RBK 38 S and the RBK 60 S are our two new tube-to-tubesheet weld heads.

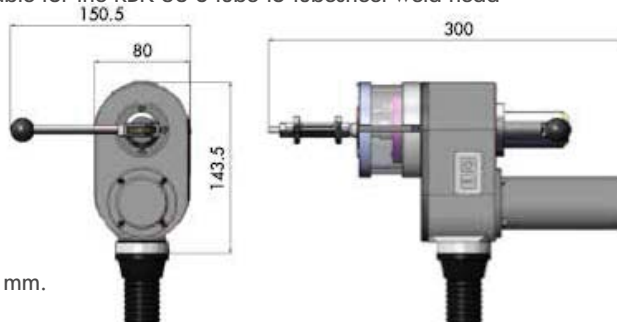
The RBK 38 S is a small, handy water-cooled head for welding tubes to tubesheets up to an ID of 36.7 mm, without additional wire.



RBK 38 S WELD HEAD incl. 8 m hose package

1.3.3703

Dimensions table for the RBK 38 S tube-to-tubesheet weld head



Dimensions in mm.

Technical data:

Tube size range mm inch	RBK 38 S	ID 9.3 – 36.7 mm 0.366" – 1.445"
Max. welding current	200 A	
Rotation speed	Max. 5 rpm	
Weight	5 kg	

Package includes:

- Weld head
- Water-cooled hose package, 6 m
- Pull bar B
- Gas hood ID 35 mm
- 0° electrode holder
- Transport case



0° ELECTRODE HOLDER FOR RBK 38
7° ELECTRODE HOLDER FOR RBK 38 S

1.3.3004
 1.3.3005



GAS HOOD ID 28 MM FOR RBK 38 S
GAS HOOD ID 35 MM FOR RBK 38 S
GAS HOOD ID 48 MM FOR RBK 38 S

1.3.3007
 1.3.3006
 1.3.3008

Orbital welding systems

Welding tools

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Joint preparation

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