

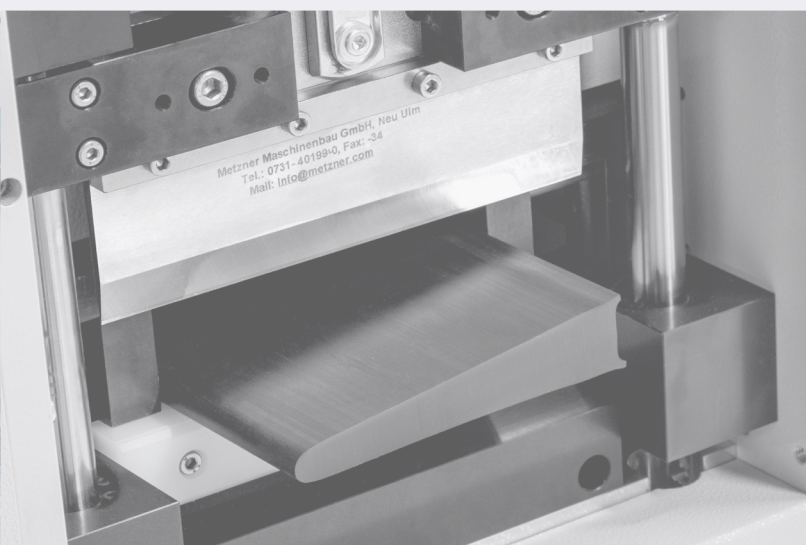
## METZNER ST-OB

COMPACT, PRECISE AND EFFICIENT



Technical Data	Metzner ST-OB	
Material dimension width max.	150 mm   5,9"	
Material dimension Height max.	25mm <sup>4)</sup> oder 30 mm   0,98" <sup>4)</sup> or 1,18"	
Length interval	0,1 mm   0,004"	
Typische Wiederholgenauigkeit <sup>1)</sup>	± 0,2%	
Electrical connection	230 V, 50/60 Hz, 10 A	
Compressed air connection	6 bar	
Dimensions max. (LxWxH)	700 x 400 x 650 mm   27,6 x 15,5 x 25,6"	
Weight	70 kg   154,3 lbs	
Ausstattung	Red	Green
Feed rate	45 m/min   147 ft/min	60 m/min   197 ft/min
Cutting capacity/min <sup>2)</sup>	140	150
Control <sup>3)</sup>	PLC	PLC
Display	2 Lines	5.7" Colour (Touch)
Monitor	3-Step monitor	3-Step monitor

<sup>1)</sup> depending on material; minimum tolerance ± 0.5 mm | <sup>2)</sup> with 5 mm cutting length | <sup>3)</sup> PLC = PLC control with CoDeSys programming | <sup>4)</sup> 25 mm for ST-OB Red with 30° knife, 20 mm for ST-OB with 45° knife  
 Technical modifications reserved



### FEATURES

- Sensitive contact pressure
- Outstanding cutting performance
- Torque and precision
- Excellent cutting quality